SAFETY DATA SHEET		C ELANTAS
ELAN-Tron® W 363 BI	ue Hardener	
Version 4	Revision Date 12/01/2020	Print Date 12/01/2020
ECTION 1. IDENTIFICATION		
Product name	: ELAN-Tron® W 363 Blue Harde	ner
Manufacturer or supplier's	details	
Company	: ELANTAS PDG, INC. 5200 North 2nd Street St. Louis MO 63147	
Telephone	: (314) 621-5700	
Visit our web site E-mail address	: www.elantas.com : Todd.Thomas@altana.com	
Emergency telephone number	: INFOTRAC - 1-800-535-5053	
Recommended use of the	chemical and restrictions on use	
Recommended use	: Electrical Insulation	
Restrictions on use	: This product is for industrial use consumer use or retail sale.	only. It is not intended for
	Refer to Section 15 for any restr	ictions that may apply
ECTION 2. HAZARDS IDENTIF		ictions that may apply
		ictions that may apply
GHS Classification	FICATION	ictions that may apply
GHS Classification Acute toxicity (Dermal)	FICATION : Category 4	ictions that may apply
GHS Classification Acute toxicity (Dermal) Skin corrosion	FICATION : Category 4 : Category 1B	ictions that may apply
GHS Classification Acute toxicity (Dermal) Skin corrosion Serious eye damage	FICATION : Category 4 : Category 1B : Category 1	ictions that may apply
GHS Classification Acute toxicity (Dermal) Skin corrosion Serious eye damage Skin sensitisation	FICATION : Category 4 : Category 1B : Category 1 : Category 1 : Category 1 : Category 2	ictions that may apply
GHS Classification Acute toxicity (Dermal) Skin corrosion Serious eye damage Skin sensitisation Reproductive toxicity Specific target organ toxicity - repeated exposure	FICATION : Category 4 : Category 1B : Category 1 : Category 1 : Category 2 : Category 1 (Respiratory Tract)	
 GHS Classification Acute toxicity (Dermal) Skin corrosion Serious eye damage Skin sensitisation Reproductive toxicity Specific target organ toxicity - repeated exposure (Inhalation) Specific target organ toxicity 	FICATION : Category 4 : Category 1B : Category 1 : Category 1 : Category 2 : Category 1 (Respiratory Tract)	
GHS Classification Acute toxicity (Dermal) Skin corrosion Serious eye damage Skin sensitisation Reproductive toxicity Specific target organ toxicity - repeated exposure (Inhalation) Specific target organ toxicity - repeated exposure	FICATION : Category 4 : Category 1B : Category 1 : Category 1 : Category 2 : Category 1 (Respiratory Tract)	
 GHS Classification Acute toxicity (Dermal) Skin corrosion Serious eye damage Skin sensitisation Reproductive toxicity Specific target organ toxicity - repeated exposure (Inhalation) Specific target organ toxicity - repeated exposure GHS label elements 	FICATION : Category 4 : Category 1B : Category 1 : Category 1 : Category 2 : Category 1 (Respiratory Tract)	

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/ersion 4	Revision Date 12/01/2020	Print Date 12/01/2020
	H314 Causes severe skin burns ar H317 May cause an allergic skin re H361 Suspected of damaging fertil H372 Causes damage to organs (F prolonged or repeated exposure if H373 May cause damage to organ through prolonged or repeated exp	eaction. ity or the unborn child. Respiratory Tract) through inhaled. s (Kidney, Liver, Bladder)
Precautionary statements	 Prevention: P201 Obtain special instructions be P202 Do not handle until all safety and understood. P260 Do not breathe dust/ fume/ g. P264 Wash skin thoroughly after h. P270 Do not eat, drink or smoke w P272 Contaminated work clothing a the workplace. P280 Wear protective gloves/ prote face protection. Response: P301 + P330 + P331 IF SWALLOV induce vomiting. P303 + P361 + P353 IF ON SKIN (all contaminated clothing. Rinse sk P304 + P340 + P310 IF INHALED: and keep comfortable for breathing CENTER/ doctor. P305 + P351 + P338 + P310 IF IN water for several minutes. Remove and easy to do. Continue rinsing. In CENTER/ doctor. P308 + P313 IF exposed or concer attention. P333 + P313 If skin irritation or ras attention. P363 Wash contaminated clothing Storage: P405 Store locked up. Disposal: P501 Dispose of contents/ contained disposal plant. 	precautions have been read as/ mist/ vapours/ spray. andling. hen using this product. should not be allowed out of ective clothing/ eye protection/ VED: Rinse mouth. Do NOT for hair): Take off immediately in with water/ shower. Remove person to fresh air I. Immediately call a POISON EYES: Rinse cautiously with contact lenses, if present mmediately call a POISON ened: Get medical advice/ h occurs: Get medical advice/ before reuse.
Other hazards None known.		
CTION 3. COMPOSITION/INFO	DRMATION ON INGREDIENTS	
Chemical nature Hazardous components	: Epoxy Hardener Solution	
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sion 4	Revision Date	e 12/01/2020	Print Date 12/01/2
Component		CAS-No.	Concentration (%)
Ethyleneamine		140-31-8	>= 50 - < 51
Polyoxypropyleneamine		9046-10-0	>= 38 - < 39
Isophorone diamine		2855-13-2	>= 5 - < 6
Bisphenol A		80-05-7	>= 4 - < 5
TION 4. FIRST AID MEASUR	ES		
General advice			
If inhaled	: If unconscious advice.		osition and seek medical
In case of skin contact	 Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty. Take victim immediately to hospital. If on skin, rinse well with water. If on clothes, remove clothes. 		
In case of eye contact	 Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with ple of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist. 		se immediately with plenty ort to hospital.
If swallowed	: Keep respirato Do NOT induc Do not give m Never give an If symptoms p	bry tract clear. e vomiting. ilk or alcoholic bevera	iges. I unconscious person. 1.
TION 5. FIREFIGHTING MEA	SURES		
Suitable extinguishing media	: Foam Carbon dioxid Dry chemical	e (CO2)	
Unsuitable extinguishing media	: High volume v	vater jet	

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Further information : Collect contaminated fire extinguishing water separately. This

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must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Special protective equipment if firefighters CTION 6. ACCIDENTAL RELEASE MEASURES Personal precautions, protective equipment and emergency procedures Environmental precautions : Use personal protective equipment. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities. Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal. : Soak up with sin and eyes. CTION 7. HANDLING AND STORAGE Advice on safe handling : Do not breathe vapours/dust. Advice on safe handling : Do not breathe vapours/dust. Advide and safe storage : Keep container tightly closed in a dry and well-ventilated pilcation. . Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated pilcae. Observe label precautions. Electrical installaliton	Fire residues and contaminate be disposed of in accordance. Special protective equipment Wear self-contained breathin necessary. CTION 6. ACCIDENTAL RELEASE MEASURES Personal precautions, protective equipment and emergency procedures Use personal protective equipment and emergency procedures Environmental precautions Prevent product from entering. Prevent further leakage or sp If the product contaminates ri respective authorities. Methods and materials for containment and cleaning up Soak up with inert absorbent acid binder, universal binder, Keep in suitable, closed containspective authorities. Advice on safe handling Do not breathe vapours/dust. Avoid exposure - obtain spec Avoid contact with skin and e For personal protection sees Smoking, eating and drinking application area. To avoid spills during handlin Dispose of rinse water in acc regulations. Persons susceptible to skin s allergies, chronic or recurrent be employed in any process i used. Conditions for safe storage Keep container tightly closed place. Observe label precautions. Electrical installations / workit the technological safety stand	ed fire extinguishing water must with local regulations. apparatus for firefighting if ment. drains. llage if safe to do so.
Personal precautions, protective equipment and emergency procedures : Use personal protective equipment. Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities. Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal. CTION 7. HANDLING AND STORAGE Advice on safe handling : Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. To avoid spills during handling keep bottle on a metal tray. Dispose of rines water in accordance with local and national regulations. Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards. CTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION Components with workplace control parameters Contains no substances with occupational exposure limit values. Hazardous components without workplace control parameters	Personal precautions, protective equipment and emergency procedures: Use personal protective equip mercent further leakage or sp If the product contaminates ri respective authorities.Methods and materials for containment and cleaning up: Soak up with inert absorbent acid binder, universal binder, Keep in suitable, closed contextCTION 7. HANDLING AND STORAGEAdvice on safe handling: Do not breathe vapours/dust. Avoid exposure - obtain spec Avoid contact with skin and e For personal protection sees a Smoking, eating and drinking application area. To avoid spills during handlin Dispose of rinse water in acc 	drains. llage if safe to do so.
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Components with workplace control parametersContains no substances with occupational exposure limit values.Hazardous components without workplace control parametersEngineering measures: Use with adequate ventilation.	CTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION	g materials must comply with
Contains no substances with occupational exposure limit values. Hazardous components without workplace control parameters Engineering measures : Use with adequate ventilation.		
	Contains no substances with occupational exposure limit values	
applicable OSHA regulations. (e.g. 29 CFR 1910.94)	Engineering measures Use with adequate ventilation All application areas should be	

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Personal protective equipme	nt	
Respiratory protection	: In the case of vapour formation us approved filter.	se a respirator with an
Hand protection Remarks	: The suitability for a specific workp with the producers of the protectiv	
Eye protection	: Eye wash bottle with pure water Tightly fitting safety goggles Wear face-shield and protective s	
Skin and body protection	 problems. Impervious clothing Choose body protection according concentration of the dangerous structure 	
Hygiene measures	: When using do not eat or drink. When using do not smoke.	
	Wash hands before breaks and a	t the end of workday.
TION 9. PHYSICAL AND CHE	MICAL PROPERTIES	
A		
Appearance Odour Threshold	: liquid : No data available	
рН	: No data available	
Melting point/freezing point	: No data available	
Initial boiling point and boiling range		
Vapour pressure	: No data available	
Flash point	: > 201 °F (> 94 °C)	
	Method: No information available	
Line and the line Party	Information taken from reference	works and the literature.
Upper explosion limit	: No data available	
Lower explosion limit	: No data available	
Evaporation rate	: No data available	
Flammability (solid, gas)	: No data available	
Relative vapour density	: No data available	
Relative Density/Specific	: No data available	
Gravity		
Density	: 0.9897 g/cm3 (77 °F (25 °C))	
Solubility(ies)		
Water solubility	: No data available	
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Solubility in other solvents	: No data available	
Partition coefficient: n- octanol/water	: No data available	
Ignition temperature	: No data available	
Thermal decomposition	: No data available	
Viscosity Viscosity, dynamic	: No data available	
Viscosity, kinematic	: > 21 mm2/s (104 °F (40 °C))	
ECTION 10. STABILITY AND RE Reactivity Chemical stability	No decomposition if stored and aNo decomposition if stored and a	pplied as directed.
Possibility of hazardous reactions	: No decomposition if stored and a	pplied as directed.
Conditions to avoid Hazardous decomposition products	 No data available Carbon monoxide in a fire. Nitrogen oxides in a fire. Ammonia 	

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity	
Product:	
Acute oral toxicity	: Acute toxicity estimate : 2,797 mg/kg Method: Calculation method
Acute dermal toxicity	: Acute toxicity estimate : 1,563 mg/kg Method: Calculation method
Components:	
140-31-8 Ethyleneamine: Acute oral toxicity	: LD50 (Rat, male): 2,097 mg/kg GLP: no
Acute dermal toxicity	: LD50 (Rabbit, male): 866 mg/kg GLP: no
9046-10-0 Polyoxypropyl	eneamine:
Acute oral toxicity	: LD50 (Rat): 1,100 mg/kg



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Acute dermal toxicity	: LD50 (Rabbit): 1,560 mg/kg	
Skin corrosion/irritation		
Product:		
Remarks: Extremely corro	sive and destructive to tissue.	
Components:		
140-31-8 Ethyleneamine:		
Species: Rabbit		
Result: Corrosive		
9046-10-0 Polyoxypropy Species: Rabbit Method: Draize Test	leneamine:	

80-05-7 Bisphenol A:

Species: Rabbit Method: OECD Test Guideline 404 Result: No skin irritation GLP: yes

Serious eye damage/eye irritation

Product:

Remarks: May cause irreversible eye damage.

Remarks: Vapours may cause irritation to the eyes, respiratory system and the skin.

Components:

140-31-8 Ethyleneamine: Species: Rabbit Result: Risk of serious damage to eyes.

9046-10-0 Polyoxypropyleneamine:

Species: Rabbit Result: Severe eye irritation Method: Draize Test

80-05-7 Bisphenol A:

Species: Rabbit Result: Risk of serious damage to eyes. Method: OECD Test Guideline 405 GLP: yes

Respiratory or skin sensitisation

Product:

Remarks: Causes sensitisation.



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Components:

140-31-8 Ethyleneamine:

Test Type: Maximisation Test Exposure routes: Dermal Species: Guinea pig Method: OECD Test Guideline 406 Result: May cause sensitisation by skin contact.

9046-10-0 Polyoxypropyleneamine:

Test Type: Buehler Test Species: Guinea pig Result: Did not cause sensitisation on laboratory animals.

Carcinogenicity

IARC	No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
OSHA	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
NTP	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Aspiration toxicity

<u>Components:</u> 2855-13-2 Isophorone diamine: No aspiration toxicity classification

Further information

Product:

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available



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Mobility in soil No data available		
Other adverse effects No data available		
Product:		
Regulation	40 CFR Protection of Environment; Stratospheric Ozone - CAA Section	
Remarks	This product neither contains, nor w Class I or Class II ODS as defined b Section 602 (40 CFR 82, Subpt. A, /	y the U.S. Clean Air Act
Additional ecological information	: No data available	
TION 13. DISPOSAL CONS	IDERATIONS	
Disposal methods		
EPA Hazardous Waste Code(s)	: none	
Waste from residues	 Do not dispose of waste into sewer. Do not contaminate ponds, waterwa chemical or used container. Send to a licensed waste managem 	-
Contaminated packaging	 Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. 	on company.
TION 14. TRANSPORT INFO	ORMATION	
International Regulations		
	. 111 1760	
UN/ID No.	: UN 1760 : Corrosive liquid, n.o.s.	
	: UN 1760: Corrosive liquid, n.o.s. (Aminoethylpiperazine, Isophorone	diamine)
UN/ID No. Proper shipping name Class	Corrosive liquid, n.o.s.(Aminoethylpiperazine, Isophorone8	diamine)
UN/ID No. Proper shipping name Class Packing group	 Corrosive liquid, n.o.s. (Aminoethylpiperazine, Isophorone 8 II 	diamine)
UN/ID No. Proper shipping name Class Packing group Labels	 Corrosive liquid, n.o.s. (Aminoethylpiperazine, Isophorone 8 II Corrosive 	diamine)
UN/ID No. Proper shipping name Class Packing group Labels Packing instruction (cargo	 Corrosive liquid, n.o.s. (Aminoethylpiperazine, Isophorone 8 II 	diamine)
UN/ID No. Proper shipping name Class Packing group Labels	 Corrosive liquid, n.o.s. (Aminoethylpiperazine, Isophorone 8 II Corrosive 	diamine)
UN/ID No. Proper shipping name Class Packing group Labels Packing instruction (cargo aircraft) Packing instruction (passenger aircraft) IMDG-Code	 Corrosive liquid, n.o.s. (Aminoethylpiperazine, Isophorone 8 II Corrosive 855 851 	diamine)
UN/ID No. Proper shipping name Class Packing group Labels Packing instruction (cargo aircraft) Packing instruction (passenger aircraft)	 Corrosive liquid, n.o.s. (Aminoethylpiperazine, Isophorone 8 II Corrosive 855 	diamine)

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	:)	
Class	: 8	
Packing group	: 11	
Labels	: 8	
EmS Code	: F-A, S-B	
Marine pollutant	: no	
Transport in bulk accordi	ing to Annex II of MARPOL 73/78 and the	IBC Code
Not applicable for product a	as supplied.	
National Regulations		
49 CFR		
UN/ID/NA number	: UN 1760	
Proper shipping name	: Corrosive liquid, n.o.s.	
	(Aminoethylpiperazine, Isophorone	diamine)
Class	: 8	
Packing group	: 11	
Labels	: CORROSIVE	
Labels		

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EPCRA - Emergency Planning and Community Right-to-Know Act

US. EPA CERCLA Hazardous Substances (40 CFR 302)

This material does not contain any components with a CERCLA RQ.

SARA 304 - Emergency Release Notification

This material does not contain any components with a section 304 EHS RQ.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)

This material does not contain any components with a SARA 302 RQ.

SARA 311/312 Hazards	: Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.
SARA 302	: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

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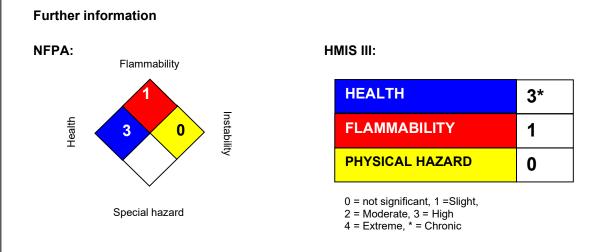
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SARA 313		: This product contains the following toxic chemical(s) subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR part 372.		
		Bisphenol A	80-05-7	4.8 %
Clean Air Act				
This product do Act Section 112		hazardous air pollu	tants (HAP), as defined t	by the U.S. Clean A
		chemicals listed un 0 CFR 68.130, Subp	der the U.S. Clean Air Ao part F).	ct Section 112(r) for
		ed under the U.S. Cl	ean Air Act Section 111 S	SOCMI Intermediate
Final VOC's (40	Bisphenol A		80-05-7	4.8 %
Non-volatile (Wi	;) :	Refer to the produc	t technical data sheet for	VOC information.
Massachusetts	Right To Know			
	Ethyleneamine		140-31-8	
	Bisphenol A		80-05-7	
	Diethylenetriami	ne	111-40-0	
Pennsylvania F	Right To Know			
	Ethyleneamine		140-31-8	
	Polyoxypropyler	neamine	9046-10-0	
	Isophorone dian	nine	2855-13-2	
	Bisphenol A		80-05-7	
	Diethylenetriami	ne	111-40-0	
New Jersey Rig	ght To Know			
	Ethyleneamine		140-31-8	
	Polyoxypropyler	neamine	9046-10-0	
	Isophorone dian	nine	2855-13-2	
	Bisphenol A		80-05-7	
	Diethylenetriami	ne	111-40-0	
New Jersey Tra Registry Numb product (NJ TS	er for the	Not Applicable		
known to the Sta	: This product can	cause birth defects	nicals including Bisphenc or other reproductive ha	

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The components of this product are reported in the following inventories:					
TSCA	: All components of this product are I exempt	isted active and/or are			
Section 4 / 12(b)	: Not applicable				
Section 5	Not applicable				
Section 6	Not applicable				

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SECTION 16. OTHER INFORMATION



Revision Date

: 12/01/2020

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.